

Mechanical Engineering

Sample Paper-1

Q.1- When two spur gears having involutes profiles on their teeth engage, the line of action is tangential to the---

- (a) Pitch circles (b) Dedendum circles (c) Addendum circles (d) Base circles

Q.2- Which of the following is correct in respect of poisson ratio (μ) limits for an isotropic elastic solid?

- (a) $-\infty \leq \mu \leq \infty$ (b) $\frac{1}{4} \leq \mu \leq \frac{1}{3}$ (c) $-1 \leq \mu \leq \frac{1}{2}$ (d) $-\frac{1}{2} \leq \mu \leq \frac{1}{2}$

Q.3- A 31.8mm HSS drill is used to drill a hole in a cast iron block 100mm thick at a cutting speed 20m/mm and feed 0.3mm/rev. If the over travel of drill is 4mm and approach 9mm then the time required to drill the hole is-

- (a) 1 min 40 sec (b) 1 min 49 sec (c) 1 min 44 sec (d) 1 min 53 sec

Q.4- Match the following

P-Reciprocating pump

Q-Axial flow pump

R-Microhydel plant

S- Backward curved vanes

1.plant with power output below 100kW

2.plant with power between 100kW to 1MW

3.Positive displacement

4.Draft tube

5.High flow rate,low pressure ratio

6.centrifugal pump impeller

Codes :

(a) P-3 Q-5 R-6 S-2

(b) P-3 Q-5 R-2 S-6

(c) P-3 Q-5 R-1 S-6

(d) P-4 Q-5 R-2 S-6

Q.5- Consider an actual regenerative Rankine cycle with one open feed water heater. For each kg steam entering the turbine, if m kg steam with a specific enthalpy of h_1 is bled from the turbine of saturated liquid leaving the heater is equal to

- (a) $mh_1 - (h_2 - h_1)$ (b) $h_1 - m(h_2 - h_1)$ (c) $h_2 - m(h_2 - h_1)$ (d) $mh_2 - (h_2 - h_1)$

Q.6- In a m/c tool gear box the smallest and largest spindles are 100 rpm and 1120 rpm respectively. If there are 8 speeds in all, the speed will be-

- (a) 400 rpm (b) 280 rpm (c) 800 rpm (d) 535 rpm

Q.7- What is the expression for the strain energy due to bending of a cantilever beam (length 'L' modulus of elasticity 'E' and moment of inertia 'I')

- (a) $P^2L^3/3EI$ (b) $P^2L^3/6EI$ (c) $P^2L^3/4EI$ (d) $P^2L^3/48EI$

Q.8- A strip is to be rolled from a thick-ness of 30mm to 15mm using two high mill having rolls of diameter 300mm. The coefficient of friction for unaided bite should nearly be-

- (a) 0.35 (b) 0.5 (c) 0.25 (d) 0.07

Q.9- In a standard vapour compression refrigeration cycle, operating between an evaporator temperature of -10°C and a condenser temperature of 40°C , the enthalpy of the refrigerant, from – 12, at the end of compression is 220 kJ/kg. Show the cycle diagram on T-s plane.

Calculate

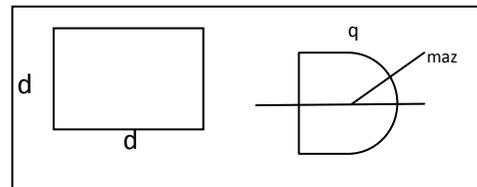
- A. The COP of the cycle
 B. The refrigeration capacity and the compressor power assuming a refrigerant flow rate of 1kg/min.

| T($^{\circ}\text{C}$) | p(MPa) | h_f (kJ/kg) | h_g (kJ/kg) |
|-------------------------|--------|---------------|---------------|
| -10 | 0.2191 | 26.85 | 183.1 |
| 40 | 0.9607 | 74.53 | 203.1 |

- (a) 2.94 (b) 3.44 (c) 56.4 (d) 12.3

Q.10- The ratio of average shear stress to the maximum shear in a beam with a square cross-section is

- (a) 1
 (b) $2/3$
 (c) $3/2$
 (d) 2



Q.11- A ranking cycle operates between pressures of 80 bar and 0.1 bar. The maximum cycle temperature is 600°C. If the steam turbine and condensate pump efficiencies are 0.9 and 0.8, respectively, calculate the specific work and thermal efficiency. Relevant steam table extract is given below:

| P bar | T°C | Specific volume m ³ /kg | | Specific enthalpy kJ/kg | | | Specific entropy kJ/kg K | | |
|-------|-------|---------------------------------------|----------------|-------------------------|-----------------|----------------|--------------------------|-----------------|----------------|
| | | V _f | V _g | H _f | H _{fg} | H _g | S _r | S _{fg} | S _g |
| 0/1 | 45.84 | 0.0010103 | 14.68 | 191.9 | 2392.3 | 2584.2 | 0.6488 | 7.5006 | 8.1494 |
| 80 | 295.1 | 0.001385 | 0.0235 | 1317 | 1440.5 | 2757.5 | 3.2073 | 2.5351 | 5.7424 |

| | | |
|-----------------|---|--------|
| 80 bar - 600°C | v | 0.486 |
| Superheat table | h | 3642 |
| | s | 7.0206 |

(a) 21.7 (b) 23.2 (c) 27.1 (d) 23.4

Q.12- Find the required air- fuel ratio in a gas turbine whose turbine and compressor efficiencies are 85% and 80% respectively. Maximum cycle temperature is 850°C. The working fluid can be taken as air (C_p = 1.00 kJ/kg K, $\gamma=1.4$) which enters the compressor at 1 atm and 27°C. The pressure ratio is 4. The fuel used has calorific value of 42000 kJ/kg. There is a loss of 10% of calorific value in the combustion chamber.

(a) A/F ratio =56.80 (b) A/F ratio =45.85 (c) A/F ratio =23.63 (d) A/F ratio =53.82

Q.13- When an ideal gas with constant specific heats is throttled adiabatically, with negligible changes in kinetic and potential energies.

(a) dh=0, dt=0 (b) dh>0, dt=0 (c) dh>0, ds>0 (d) dh=0, ds>0

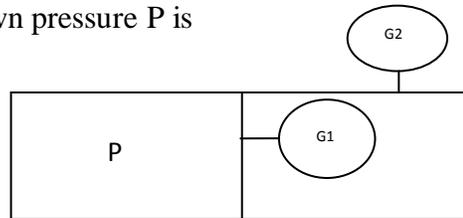
Where h, T and s represent respectively, enthalpy, temperature and entropy.

Q.14- A gas having a negative joule- Thompson coefficient ($\mu<0$), when throttled, will

(a) become colder (b) either be cooler or warmer depending on the type of gas
(c) remain at the same temperature (d) become warmer

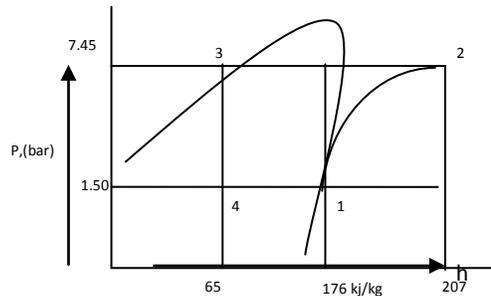
Q.15- The pressure gauges G1 and G2 installed on the system show pressure of $P_{G1} = 5.00$ bar and $P_{G2} = 1.00$ bar. The value of unknown pressure P is

- (a) 1.01 bar
- (b) 2.01 bar
- (c) 5.00 bar
- (d) 7.01 bar



Q.16- A R-12 refrigerant reciprocating compressor operates between the condensing temperature of 30°C and evaporator temperature of 20°C . The clearance volume ratio of the compressor is 0.03. Specific heat ratio of the vapour is 1.15 and the specific volume at the suction is 0.1089 m^3/kg . Other properties at various states are given in the figure. To realize 2 tons of refrigeration, the actual volume displacement rate considering the effect of clearance is

- (a) $6.35 * 10^{-3} \text{ m}^3/\text{s}$
- (b) $635 * 10^{-3} \text{ m}^3/\text{s}$
- (c) $63.5 * 10^{-3} \text{ m}^3/\text{s}$
- (d) $4.88 * 10^{-3} \text{ m}^3/\text{s}$

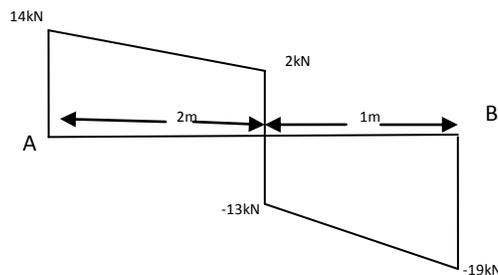


Q.17- The operating temperature of a cold storage is -2°C . Heat leakage from the surrounding is 30 kW for the ambient temperature of 40°C . The actual COP of the refrigeration plant is one-fourth that of an ideal plant working between the same temperatures. The power required to drive the plant is

- (a) 1.86kW
- (b) 3.72kW
- (c) 7.44kW
- (d) 18.6kW

Q.18- The shear force diagram of a loaded beam is shown in the figure given below. The maximum bending moment of the beam is

- (a) 16 kN-m
- (b) 11kN-m
- (c) 28kN-m
- (d) 8kN-m



Q.19- Match List I (Parts) with List II (Manufacturing process) and select the correct answer using the codes given below the lists:

| List I (Parts) | List II (Manufacturing processes) |
|--|-----------------------------------|
| A. Seamless tubes | 1. Roll Forming |
| B. Accurate and smooth tubes | 2. Shot Pining |
| C. Surface having higher hardness and fatigue strength | 3. Forging |
| | 4. Cold forming |

- (a) A-1 B-4 C-2 (b) A-2 B-3 C-1
(c) A-1 B-3 C-2 (d) A-2 B-4 C-1

Q.20- Otto cycle efficiency is higher than Diesel cycle efficiency for the same compression ratio and heat input because, in Otto cycle

- (a) Combustion is at constant volume
(b) Expansion and compression are isentropic
(c) Maximum temperature is higher
(d) Heat rejection is lower

Q.21- If D_1, D_2 are two diagonal matrices, then

- (a) $D_1 D_2 = D_2 D_1$ (b) $D_1 D_2$ is a Diagonal matrix
(c) Both of the above (d) $D_1 D_2$ may or may not be defined

Q.22- If $A = \begin{bmatrix} 1 & 2 \\ 4 & -3 \end{bmatrix}$, then $A^2 + 4A - 5I$ equal to

- (a) $\begin{bmatrix} 8 & 4 \\ 8 & 0 \end{bmatrix}$ (b) $\begin{bmatrix} 0 & -4 \\ 8 & 8 \end{bmatrix}$ (c) $\begin{bmatrix} 2 & 1 \\ 2 & 0 \end{bmatrix}$ (d) $\begin{bmatrix} 1 & 1 \\ 1 & 0 \end{bmatrix}$

Q.23- If two squares are chosen at random on a chess board the probability that they have a side in common is

- (a) 1/9 (b) 2/7 (c) 1/18 (d) none

Q.24- An I.F. of the differential equation $(1 - x^2) \frac{dy}{dx} - xy = 1$ is

- (a) $-x$ (b) $\frac{x}{1-x^2}$ (c) $\sqrt{1-x^2}$ (d) $\frac{1}{2} \log_e (1-x^2)$



